



University of Belgrade
Faculty of Mechanical Engineering

TRANSACTIONS

FME TRANSACTIONS	ISSN 1451-2092 UI	DC: 621
Editor:	Volume 49, No 3, 2021, pp. 519 – 768	
Boško Rašuo	CONTENTS	PAGE
University of Belgrade Associate Editor:	Edward E. Osakue, Lucky Anetor, Kendall Harris Contact Stress in Helical Bevel Gears	519
Stevanović Vladimir	Velibor Marinković	534
University of Belgrade Editorial Board:	Some Applications of a Novel Desirability Function in Simultaneous Optimization of Multiple Responses	
Avellan François Swiss Federal Institute of Technology, Zurich, Switzerland	Masih Hanifi, Hicham Chibane, Rémy Houssin, Denis Cavallucci, Hicham Chibane	549
Cizmas Paul Texas A&M University, College Station, USA	IPG as a New Method to Improve the Agility of the Initial Analysis of the Inventive Design	
Dulikravich S. George Florida International University, Miami, USA	Paweł Karolczak	563
Đorđević Vladan University of Belgrade	Application of Discrete Wavelet Transform to Analysis of Cutting Forces in Turning of Composites based on	
Ehmann F. Kornel Northwestern University, Evanston IL, USA	Aluminium Alloys Reinforced with Al2O3 Fibres Rabih Slim, Rémy Houssin, Amadou Coulibaly,	575
Fragassa Cristiano Alma Mater Studiorum - University of Bologna, Italy	Hicham Chibane	
Gajić Zoran Rutgers University, USA	Lean System Design Framework Based on Lean Functionalities and Criteria Integration in Production Machines Design Phase	
Jakirlic Suad Technische Universität Darmstadt, Germany	G. Pinto, F.J.G. Silva, A. Baptista, R.D.S.G.	587
Jovanović Jasmina University of Belgrade	Campilho, F. Viana Investigations on the Oxidation of Zn-coated Steel	
Kartnig Georg Technische Universität Wien, Austria	Cables	
Komatina Mirko University of Belgrade	N.M.S. Faria, R.D.S.G. Campilho, F.J.G. Silva, L.P. Ferreira	598
Meerkamm Harald Friedrich-Alexander-Universität Erlangen-Nürnberg, Germany	Concept and Design of Automated Moving Device for Healthcare Equipment	
Mester Gyula University of Szeged, Szeged, Hungary	Cs. Papp, R. Kuti	608
Minak Giangiacomo	Identification of Engine Damages of Vintage Vehicles with Tribological Examination	
Alma Mater Studiorum - University of Bologna, Italy Moschetta Jean-Marc	Azin Nadi, Mehdi Raghebi	615
ISAE-SUPAERO, University of Toulouse, France Putnik Goran	Finite Element Model of Circularly Curved Timoshenko Beam for In-plane Vibration Analysis	
University of Minho, Portugal Radovanović Miroslav	M. Chernets, A. Kornienko, O. Radko, A. Radionenko	627
University of Nis Reddy Sohail R	Prediction of the Contact Pressures and Resource of Metal-Polymer Linear Cylindrical Plain Bearings	
Naval Postgraduate School, USA Sedmak Aleksandar	Rafał Grzejda, Arkadiusz Parus	634
University of Belgrade Solazzi Luigi	Health Assessment of a Multi-Bolted Connection due to Removing Selected Bolts)
University of Brescia, Italy	Umar T. Salman, Shafiqur Rehman, Basit	643
Soutis Constantinos The Unversity of Manchester, Manchester, UK	Alawode, Luai M. Alhems Short Term Prediction of Wind Speed Based on Long-	
Stamenović Dimitrije Boston University, Boston, USA	Short Term Memory Networks	
Vukelic Sinisa Columbia University, New York, USA	Deepak Gupta, Vikas Kumar, Ishan Ayus, M. Vasudevan, N. Natarajan	653
Technical Editor:	Short-Term Prediction of Wind Power Density Using Convolutional LSTM Network	
Sedmak Simon University of Belgrade	Sarah Ali Al-shammari, AbdulHassan A. Karamallah, Sattar Aljabair	664

The journal is covered in the Emerging Sources Citation Index (ESCI) Clarivate Analytics services.

Published by: University of Belgrade

Faculty of Mechanical Engineering

(Contents continued on inside back cover)

Optimization of Tilt Angle and Experimental Study of Standalone PV System for Clean Energy Home Supply

in Baghdad

The publication of the Vol. 49, No 3 of this Journal was fully financially supported by the Ministry of Education and Science of the Republic of Serbia. This support is gratefully acknowledged.

Printed by:

"PLANETA print", Ruzveltova 10, 11000 Belgrade

Aims and Scope:

The journal FME Transactions publishes original papers (reviewing and contributed papers, and communications) from all fields of Mechanical Engineering, which is, as a branch of Engineering, considered in the journal in its broadest possible sense. Thus, the articles are welcome from: Applied Mechanics, Fluids Engineering, Thermodynamics, Heat and Mass Transfer, Robotics, Material Science, Tribology, Combustion, Mechanical Design and Machine Dynamics, Production, Industrial, Agricultural, Aerospace, Processing, Railway, Biomedical and Control Engineering, Mechanization, Hydro- and Thermo-power Systems, Internal Combustion Engines and Vehicle Dynamics, Energy Resources Technology, Military Technology, Naval Architecture, and Applied and Industrial Mathematics.

Theoretical, experimental and computational analyses of various problems of Mechanical Engineering are equally welcome and acceptable for publication. In addition, there will be published book reviews, announcements of symposia, and in special issues, proceedings of selected papers from symposia organized by the Faculty of Mechanical Engineering in Belgrade.

Reviewing papers will be published by invitation only. One volume consists of four numbers.

Instructions for Authors:

A FME Transaction manuscript should by written clearly and concisely in correct English, with assumptions clearly identified, with precise logic, with relevance to practice described, and with actual accomplishments of the work plainly stated and honestly appraised.

Normally, the length of a reviewing paper is up to 12 pages, the length of a contributed paper is up to 8 pages, while the length of a short communication should not exceed 4 pages. All papers are subject to a reviewing process. During the process the names of referees will be kept confidential to authors, and also the names of authors will remain anonymous to referees. As a rule the reviewing process should be accomplished in 2-3 months. Final acceptance of a paper for publication in the Journal is based on the decision of the Editorial Board.

Template for Manuscript:

https://www.mas.bg.ac.rs/istrazivanje/fme/start

Submission of Papers:

Papers intended for publication in FME Transactions should be submitted to the Editor, in the electronic form, to the following address:

fme-transactions@mas.bg.ac.rs

or:

Prof. Bosko Rasuo, Editor brasuo@mas.bg.ac.rs Faculty of Mechanical Engineering Kraljice Marije 16, 11120 Belgrade 35 Serbia

On line service:

http:/www.mas.bg.ac.rs/transactions

ISSN 1451-2092 UDC: 621

Volume	49 .	No 3.	2021.	pp.	519 -	768
• Claille	ъυ,		,,	PP.	0.0	

Volume 49, No 3, 2021, pp. 519 – 768	
CONTENTS CONTINUED	PAGE
Angela O. Shvets	673
Dynamic Indicators Influencing Design Solution for Modernization of the Freight Rolling Stock	
Saja Mohammed Jawad, Alaa Abdulhady Jaber	684
Rolling Bearing Fault Detection Based on Vibration Signal Analysis and Cumulative Sum Control Chart	
Nikola Vorkapic, Sasa Zivanovic, Zoran Dimic, Branko Kokotovic, Nikola Slavkovic	696
Virtual Horizontal Machining Center LOLA HBG 80 for Program Verification and Monitoring	

Basim A. R. Al-Bakri, Radwan M. Aljuhashy 704 The Aerodynamics of the Wavy Blade Under the Effect

of Fluctuated Wind Flow Stefan V. Milićević, Ivan A. Blagojević, Slavko R. 711 Muždeka

Advanced Rule-based Energy Management for Better Fuel Economy of Hybrid Electric Tracked Vehicle

Veljko M. Petrović, Vladimir V. Buljak, Aram 719 Cornaggia

Skorohod-Olevsky Viscous Sintering Model Sensitivity to Temperature Distribution During the Sintering **Process**

Dusan S. Rajic 726

Mathematical - Physical Model of Solving Inventive **Problems**

Melicherčík Ján, Kuvik Tomáš, Krilek Jozef, 734 **Čabalová Iveta**

Design of the Crusher for Plastic and Rubber Waste Produced in Automotive Industry

Rahmane Abdelhafid 740

Modal Damping Ratio of Symmetric Laminate Composite Under the Effect of Attached Mass Using Experimental

V. Shepelev, A. Gritsenko, G. Salimonenko

Control of Hydrocarbon Emissions when Changing the Technical Condition of the Exhaust System of Modern Cars

Kapil Gupta 756

749

764

Intelligent Optimization of Wire-EDM parameters for Surface Roughness and Material Removal Rate while Machining WC-Co Composite

Vladimir A. Kodnyanko, Andrey S. Kurzakov

Static Characteristics of a Hydrostatic Thrust Bearing with a Membrane Displacement Compensator

